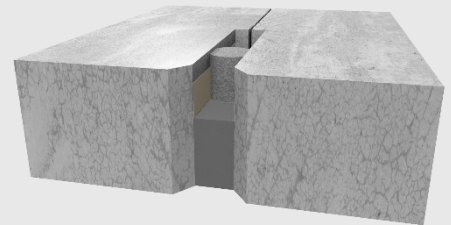




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EUROLASTIC TC 30 S grey

Building code-approved joint tape adhesive and 2-component polysulfide sealant, non-sagging, for use in LAU facilities



PRODUCT DESCRIPTION

EUROLASTIC TC 30 S grey is a stable, highly chemical-resistant 2-component joint sealant based on polysulfide, which is primarily used as a joint tape adhesive for the EUROTEK TK joint tape.

SCOPE

- for indoor and outdoor use
- Sealing for water-polluting liquids (LAU facilities, filling stations) for horizontal and vertical floor and wall joints
- for areas accessible by foot and vehicle (production areas, warehouses)
- as adhesive for EUROTEK TK joint tape for WHG/LAU applications
- for sealing gutter joints

PRODUCT FEATURES

- high notch and wear resistance
- 2-component, isocyanate- and solvent-free
- elastic and durable over a wide temperature range (-40 °C to +120 °C)
- Resistant to fuels, oils, de-icing agents, aviation fuels as well as a variety of other media
- very high UV, weather and aging resistance
- Partially repairable (by cold vulcanization)
- excellent reserve capacity of > 80%
- non-sticky even at high temperatures

COLORS

Grey

SUBSTRATE PREPARATION

The substrate temperature must be in the range of +5°C to +45 °C and the temperature of the bonding surfaces at least 3 °C above the prevailing dew point temperature. polysulfide-based may remain on the joint flanks. Furthermore, as part of the substrate preparation, surfaces with adhering cement/sinter skin, formwork surfaces, precast concrete elements, etc., must be pretreated by grinding or cutting with a diamond tool. The bonding surfaces must be clean, free of oil and grease, dry, and



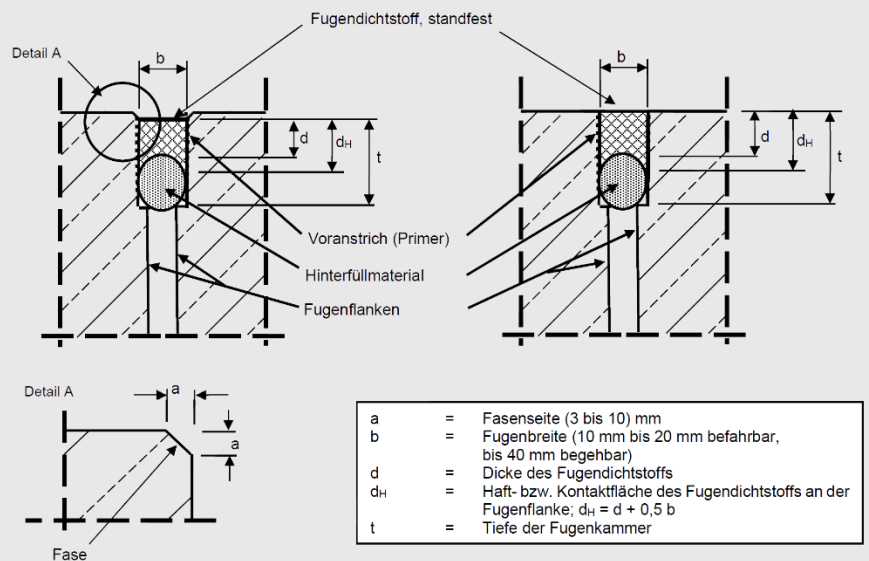
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	free of any substances that could impair adhesion at the time of grouting. Optimal cleaning of the joint edges before grouting is achieved using a joint brushing machine with a rotating round braided brush.
BACKFILL	Before applying the sealant, the joint chambers must be tightly and firmly backfilled with a closed-cell polyethylene cord to prevent three-sided adhesion and to determine the required sealant depth. This cord must not be damaged during application.
PRIMER/CONTACT MATERIALS	EUROLASTIC TC 30 S grey should only be applied to primed bonding surfaces. Eurolastic Primer U12G - absorbent substrates: - Concrete, fiber-reinforced concrete, cement-bound repair mortars and concretes (PCC systems) Eurolastic Primer S2- non-absorbent surfaces: - Polymer concrete based on UP resin, epoxy resin-based concrete repair mortar, uncoated and unalloyed steel, alloyed steel (stainless steel) with primer ZM coated surfaces - Ultra-high performance concrete up to C100/115 Eurolastic Primer ZM - Corrosion protection primer: KTL-coated steel, unprotected steel, unalloyed steel, After the Primer ZM has cured, the EUROLASTIC Primer S2 must be applied.
PROCESSING CONDITIONS	- Subsurface temperature: between +5 °C and +35 °C. Ambient temperature: between +5 °C and +40 °C. The dew point must be taken into account! (+3 °C above the dew point)
PROCESSING	EUROLASTIC TC 30 S grey is supplied with the correct ratio of component A and component B. Both components are already included in the packaging. Processing 450 ml cartridges: Tools: Cartridge holder, cartridge stirrer (spiral stirrer), mixing device, 0.6 l spray gun with cartridge plunger. mixing and filling the gun: Clamp the cartridge in the cartridge holder. Insert the cartridge stirrer into the cartridge while rotating it, mix at approx. 300 rpm, and then withdraw it while rotating. Mix components A and B for at least 3-5 minutes. The cartridge rim must fit tightly against the gun nozzle; use an additional sealing ring if necessary.



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Processing 1 L / 2.5 L / 4 L cans: Tools: Can holder (optional), can stirrer, suction disc with handle, mixing device, spray gun with suction piston (capacity of 0.6 – 1.5 l). Mixing and filling the gun: Clamp the can in the can holder (optional). Mix components A and B of one can for at least 3–5 minutes at approximately 300 rpm until a homogeneous, streak-free sealant is obtained. Insert the suction disc into the can, place the gun on the suction disc, and draw up the material. Mask off the joint chamfers or edges with tape before applying the primer and installing the sealant. The primed joint surfaces must be dust-dry before grouting; observe the primer's drying time. Inject the sealant into the joint from the bottom up to the chamfer, ensuring it is as bubble-free as possible. For wider joints, it is recommended to apply the sealant in layers, starting at the sides of the backer rod. The remaining joint cross-section is then filled. The joint chamfer must not serve as a bonding surface. Smooth the joint surface with a trowel and remove the masking tape. If necessary, moisten a brush with a smoothing agent (e.g., neutral soap solution) and smooth again. The joint sealant must be installed in accordance with the CUAP guidelines for joint sealants. See the DIBt approval.



Accessible with vehicles with pneumatic tires

	b	d	dH
Min.	10	10	15
Max.	20	20	30

Accessible by pedestrians

	b	d	dH
Min.	10	10	15
Max.	40	40	60

CLEANING

The tools can be cleaned with EUROLASTIC Cleaner G from



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They can be cleaned with fresh material. Once they have reacted, they can be...
They can only be cleaned mechanically.

CONSUMPTION

Joint width in mm	Joint depth in mm	consumption in ml/m
10	10	approximately 100
15	12 - 15	approx. 180 - 225
20	16 - 20	approximately 320 - 400
25	20 - 25	approximately 500 - 625
30	24 - 30	approximately 720 - 900
35	28 - 35	ca. 980 - 1225
40	32 - 40	ca. 1280 - 1600

Consumption of adhesive for EUTOTEK TK joint tape:
The width of the joint tape to be glued, multiplied by a factor of 2, gives the approximate adhesive consumption in ml per linear meter.

PACKAGING

EUROLASTIC TC 30 S grey is supplied in 450 ml cartridges as well as 1 L, 2.5 L and 4 L containers. Components A and B are not separate.

STORAGE AND SHELF LIFE

Store in a cool, dry place (+10°C to +25°C). Under these conditions, the shelf life in the unopened and undamaged original container is 12 months.

EXAMS/ APPROVALS/STANDARDS

EUROLASTIC TC 30 S complies with the general building authority approvals issued by the DIBt:

- Z-74.6-127
- Z-74.5-126 (EUROTEK TK joint tape WHG)

SPECIAL INSTRUCTIONS/PROTECTIVE MEASURES

EUROLASTIC TC 30 S grey should only be applied in well-ventilated areas. Appropriate protective equipment must be worn during work. Waste and containers must be disposed of safely. Avoid release to the environment. Completely empty containers can be recycled.
KBS/Interseroh. The instructions in the corresponding safety data sheet must be strictly observed.



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TECHNICAL DATA*

TECHNICAL SPECIFICATIONS	UNIT	VALUE
Material basis		Polysulfide/Manganese dioxide
Polymer content	%	over 40
Mixing ratio A : B	Weight .-T.	100 : 20
Number of components		2-component
Density at +23°C	g/cm ³	1.50 to 1.55
Solid volume at +23°C	%	100
Viscosity at +23°C		thixotropic
Processing time at +23°C/50% RH .	h	0.5 – 2.0
time at +23°C/50% r.l.h.	h	24 - 48
Object and processing temperature	°C	from +5 up to +45
Temperature resistance	°C	from -40 until +120



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MECHANICAL PROPERTIES	UNIT	VALUE
Shore A hardness		approx. 20
Permissible total deformation	%	25
Tensile stress value at +23°C	N/mm ²	approx. 0.20
Tensile stress value at -20°C	N/mm ²	approx. 0.34
Reserves	%	> 80

*These figures are guidelines only. They are not intended for creating specifications.

The data were obtained at +23°C and 50% relative humidity. Higher temperatures and/or higher relative humidity may shorten or lengthen these times. All technical data, dimensions, and information in this datasheet are based on laboratory tests. Actual measured data may differ in practice.



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Chemical resistance EUROLASTIC TC 30 S grey

ALCOHOLS AND GLYCOL ETHERS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
1-Butoxy-2-propanol		5131-66-8			X
2-ethylhexanol		104-76-7			X
2-propanol		67-63-0			X
1-Butanol		71-36-3			X
Ethylene glycol		107-21-1			X
Ethanol		64-17-5			X
Ethylene glycol	>98%	111-90-0			X
glycol-water					X
Glycerine		56-81-5			X
Isobutanol		78-83-1			X
Isononanol		3452-97-9			X
n-Hexanol		111-27-3			X
n-Nonanol		143-08-8			X
n-Octanol		111-87-5			X
NPG liquid (neopentyl glycol)		126-30-7			X
n-Propanol		71-23-8			X
Triglycol		112-27-6			X

ORGANIC ACIDS (CARBOXYLIC ACIDS)

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
2-hydroxypropanoic acid		50-21-5		X	
Formic acid	0,05%	64-18-6			X
Formic acid	0,1%	64-18-6		X	
Formic acid	75 %	64-18-6	X		
Acetic acid	10%	64-19-7		X	
Acetic acid	30%	64-19-7	X		
Gluconic acid	50%	526-95-4			X
L-glutamic acid, N,N-diacetic acid, tetrasodium salt	47%	51981-21-6			X
methanesulfonic acid		75-75-2	X		



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INORGANIC ACIDS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Dilute sulfuric acid	25%	7664-93-9		X	
Sulfuric acid	96%	7664-93-9	X		
Hydrofluoric acid		7664-39-3	X		
Mineral acids up to 20% and acid-hydrolysing inorganic salts in aqueous solution (pH < 6)					X
Phosphoric acid	10%	7664-38-2			X
Phosphoric acid	25%	7664-38-2		X	
Phosphoric acid	85%	7664-38-2	X		
Nitric acid	10%	7697-37-2			X
Nitric acid	40%	7697-37-2	X		
Hydrochloric acid	10%	7647-01-0		X	
Hydrochloric acid	37%	7647-01-0	X		

ALKALIS / ALKALINE SOLUTIONS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Ammonia	25%	1336-21-6			X
Inorganic alkalis and alkaline-hydrolysing inorganic salts in aqueous solution (pH > 8)					X
Calcium hydroxide with water		1305-62-0			X
Potassium hydroxide	Solid	1310-58-3			X
Potassium hydroxide solution	<=50%	1310-58-3			X
Sodium hydroxide	Solid	1310-73-2			X
Sodium hydroxide	50%	1310-73-2			X
Sodium silicate					X
Sodium silicate solution					X
Aqueous solution of alkali polyphosphates, aqueous sodium silicate solution					X
Aqueous solutions of non-oxidising inorganic salts with a pH between 6 and 8					X



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INORGANIC SALTS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Aluminium sulphate		10043-01-3			X
Ammonium chloride	0,35%	12125-02-9			X
Ammonium nitrate	0,40%	6484-52-2			X
Ammonium peroxydisulphate		7727-54-0		X	
Ammonium phosphate	0,40%	10124-31-9			X
Calcium chloride	0,40%	10043-52-4			X
Calcium chloride	Solid	10043-52-4			X
Iron(II) sulfate, crystalline and in aqueous solution		7782-63-0			X
Iron(III) chloride hexahydrate and in aqueous solution		10025-77-1			X
Potassium carbonate	0,15%	584-08-7			X
Potassium dichromate	0,20%	7778-50-9			X
Potassium nitrate	0,40%	7757-79-1			X
Potassium permanganate	0,02%	7722-64-7			X
Potassium sulphate		7778-80-5			X
Sodium acetate	aqueous solution	127-09-3			X
Sodium bicarbonate	Solid	144-55-8			X
Sodium chloride	aqueous solution	7647-14-5			X
Sodium dimethyldithiocarbamate	40% in aqueous solution	128-04-1			X
Sodium nitrite	< 50%	7632-00-0			X
Orthophosphate					X
Pentapotassium triphosphate	50%	13845-36-8			X
Sodium sulfide	60% in aqueous solution				X
Silicate/phosphate combination					X
Silicates, carbonates, phosphates					X
Zinc nitrate, 5% nitric acid solution		10196-18-6, 7697-37-2		X	
Zinc phosphate, zinc oxide		7779-90-0, 1314-13-2			X



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OXIDISING AGENTS / CHLORINE PRODUCTS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
1-Bromo-3-chloro-5,5-dimethylhydantoin		16079-88-2		X	
Sodium dichloroisocyanurate dihydrate	diluted, not at high concentration	51580-86-0			X
Sodium hypochlorite solution	0,12%	7681-52-9		X	
Sodium hypochlorite bleach solution	up to 15% active chlorine content				X
Trichloroisocyanuric acid	In the absence of water!	87-90-1			X
Hydrogen peroxide	up to 50%	7722-84-1			X

AMINES / AMINE COMPOUNDS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
2-EH amine (2-ethylhexylamine)		104-75-6			X
3-Methylbutylamine		107-85-7			X
Amines and their salts (in aqueous solution)					X
Amines, alkoxylated				X	
Di-2-EH amine; bis(2-ethylhexyl)amine		106-20-7			X
Di-n-butylamine		111-92-2			X
Ethylenediaminetetraacetate	40%	60-00-4			X
Urea solution	32,50%	57-13-6			X
Isopropylamine		75-31-0			X
n-Butylamine		109-73-9			X
N-Ethylbutylamine		110-68-9			X
N,N-Dimethylbutylamine		927-62-8			X
n-Octylamine		111-86-4			X
Tri-n-butylamine		102-82-9			X
Tri-n-propylamine		102-69-2			X



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SOLVENTS / HYDROCARBONS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Acetone		67-64-1		X	
Aliphatic hydrocarbons					X
Aromatic esters and ketones					X
Benzene and benzene-containing mixtures		71-43-2		X	
Butyl acetate		123-86-4		X	
C12/C14 Olefin		112-41-4/1120-36-1			X
C6 fraction / C6 aromatics				X	
Chlorobenzene		108-90-7			X
Ethyl acetate		141-78-6			X
Isoalcanes-C11-C15		90622-58-5			X
Isododecane		31807-55-3			X
Iso-Pentan (Hydrocarbons, C5-rich)				X	
Hydrocarbons (including white spirit)					X
C7 hydrocarbons (S 902)				X	
N-Methyl-2-pyrrolidone		872-50-4	X		
Solvent naphtha (petroleum), light aliph.				X	

OILS / FUELS / LUBRICANTS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Biodiesel		67762-38-3			X
diesel fuels		68476-34-6 ; 68334-30-5			X
gear oil 220					X
HC kerosene (highly aromatic)				X	
HC de-aromatised kerosene					X
HC High-Octane Petrol				X	
HC de-aromatised heavy petrol					X
wood oil				X	
Mineral oil PKWF 6-9		64742-13-8			X
SAE 40 engine oil					X
n-Dodecane mineral oil		112-40-3			X



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n-Undecane mineral oil		1120-21-4			X
vegetable oil		68648-24-8			X
pine-oil fatty acid		61790-12-3			X
Pyrolysis oil				X	
raw rolling oil				X	
lubricant					X
sunflower oil		8001-21-6			X
premium petrol					X
heat-transfer oil					X
naphtha (white spirit)		64742-82-1			X

SURFACTANTS / CLEANING AGENTS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Alkylbenzenesulfonic acid		85536-14-7		X	
Alkyldimethylamine oxide	30%	61788-90-7		X	
Benzenesulfonic acid, C10-13		68411-30-3, 78330-20-8		X	
Fatty alcohol alkoxylate		120313-48-6			X
Fatty alcohol polyglycol ether; 2-propanol; phosphoric acid					X
Sodium cumenesulfonate	40%	15763-76-5	X		
Sodium lauryl sulfate	100%	68891-38-3			X
Oxo alcohol ethoxylate					X
Aqueous solutions of organic surfactants					X

SPECIALITY CHEMICALS / ADDITIVES / MISCELLANEOUS

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Various filter gravels / sands					X
DS sand (solid)					X
Erythrosine solution					X
Formaldehyde solution	up to 40%	50-00-0		X	
formulated polyethers					X
formulated polyether carbonate polyols					X
Manganese dioxide, iron oxide, silicon dioxide, aluminium oxide					X
modified polyethers					X



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Polyacrylic acid		7681-38-1		X	
Polyether					X
Polyether carbonate polyols					X
Polyphosphate					X
Polyphosphate, orthophosphate					X
Urethane alkyd resin	39 - 43 %				X

ADDITIONAL TESTED SUBSTANCES

Chemical name	Concentration	CAS number	Not recommended	Good resistance	Very good resistance
Skydrol LD 4					X
Sodium formate-based de-icing agents					X
Potassium formate-based de-icing agents		590-29-4			X
Paraffinic diesel fuel "XTL" according to DIN EN 15940, edition July 2023, (e.g. HVO)					X
Crude oils		8002-05-9			X
Methanol		67-56-1			X
Aviation fuels					X
Sustainable Aviation Fuel (SAF)					X
Urea up to 35% in aqueous solution					X

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